



Dart Aerospace Ltd.
1270 Aberdeen St
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Canada

Tel (613) 632-5200

FEB 28 2018

001296

D350-578-031
Job Sheet 169238



Part No: D350-578-031

Job Qty: 6 ea

Part Name: AS350/AS355 Bearpaw Wearplates



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 12/5/17

Job Tracking No:

Due Date: 12/22/17

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV H SHEET 12 IPP Rev:A 09-02-03 new issue DD verified by:JLM IPP REV:B 14.05.01 AS PER ECN14-544 DD VERF:JLM IPP REV:C 15.03.30 JLM VERIFIED BY:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea	12/22/17	12/22/17	0.00	0.00	Start Up Stores/Pkg-2		MAR 01 2018
105	Packaging	6 pcs	12/22/17	12/22/17	0.00	0.00	Packaging1-3		
110	QC	6 pcs	12/22/17	12/22/17	0.00	0.00	QC4		
115	DC	6 pcs	12/22/17	12/22/17	0.00	0.00	DC		
120	Packaging	6 pcs	12/22/17	12/22/17	0.00	0.00	Packaging3-1		
130	QC21-FG	6 Ea	12/22/17	12/22/17	0.00	0.00	QC21		

Part Op 115 - Photocopy bluefile and type labels per PPP D350-578-031 CHG 003
Descriptions: 120 - Identify and pack for shipping as per PPP D350-578-031 and DSI9429

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21
9-80

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Fg 128

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN4-16A	Bolt	72 Ea (12 ea)	90-Start up Operation	5041125 X 41
AN4-17A	Bolt	72 Ea (12 ea)	90-Start up Operation	5024838 X 31
D3859-041	Wearplate Assembly	12 Ea (2 ea)	90-Start up Operation	5014730
MS21042L4	Nut	72 Ea (12 ea)	90-Start up Operation	FM137088-2 X 47 - 5045901 X 2
NAS1149D0463J	Washer	144 Ea (24 ea)	90-Start up Operation	5027736

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN4-16A	72	359	0
	AN4-17A	72	675	0
	D3859-041	12	17	0
	MS21042L4	72	3,902	0
	NAS1149D0463J	144	5,091	0

Part Specifications

Specifications could not be found.



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Container No: S052052



Part: D350-578-031

Job No: 169238

Serial No/Batch: S052052

Revision:
Inspector:

Date: 03/16/10



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Container View (Active) - Master Unit Containers

Master Unit No	Container No	Part No	Part Name	From Container	Current Location	Quantity
001296	S024838	AN4-16A	Bolt		Start Up Stores/Pkg-2	29
001296	S046843	AN4-16A	Bolt	S041125	Start Up Stores/Pkg-2	41
001296	S046825	AN4-17A	Bolt	S014730	Start Up Stores/Pkg-2	72
001296	S045119	D3859-041	Wearplate Assembly	S050020	ST610	12
001296	FM137988-2	MS21042L4	Nut	FM137988-2	Start Up Stores/Pkg-2	23
001296	S046817	MS21042L4	Nut	S045901	Start Up Stores/Pkg-2	46
001296	S046800	NAS1149D0463J	Washer	S027736	Start Up Stores/Pkg-2	116

Note: Ad hoc query view of Part.dbo.Container where Container.Active = 1.

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Part Number: D350-578-031

Description: WEARPLATE

[illegible]

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval 		
Description Work Order Deviation				Disposition					
							Completed By		
							Lead hand / Supervisor Approval Verification		
							QC / QA Coordinator Approval		

Root Cause				FAULT CATEGORY			
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐		
Design ☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐		
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐		
Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Part Incorrect ☐		
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐		
Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐	Out of Sequence ☐	Part Moved ☐		
Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐	Off-set ☐	Drawing ☐		
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐	Mislabeled ☐	Finish ☐		
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐	Fit/Function ☐	Misread ☐		
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐	Turning Sequence ☐		
Past Expiry Date ☐	Manufacturing Process ☐	OTHER : _____					
Misidentified ☐	Past Due ☐						

REFERENCE ONLY

5.0 PARTS LIST

5.1 D350-578-011/-013/-015/-017/-021 BEARPAW INSTALLATION

Qty -011	Qty -013	Qty -015	Qty -017	Qty -021	Qty -031	Part Number	Description
X						D350-578-011	BEARPAW INSTALLATION
	X					D350-578-013	BEARPAW INSTALLATION
		X				D350-578-015	BEARPAW INSTALLATION
			X			D350-578-017	BEARPAW INSTALLATION
				X		D350-578-021	BEARPAW INSTALLATION
					X	D350-578-031	WEARPLATE KIT
2						D2432F	Bearpaw
		2				D2432-3	Bearpaw
12	12	12	12	12		D2529	Washer
				2		D2672F	Bearpaw
12	12	12	12	12		D3601-1	Radius Block (Replaces D2274)
					2	D3859-041	Wearplate
6	6	6	6	6		D4011-1	Clamp (Replaces D2438)
6	6	6	6	6		D4012-1	Cushion (Replaces D2182B050)
	2					D4297-1	Bearpaw
			2			D4297-3	Bearpaw
12	12			12	12	AN4-16A	Bolt
		12	12		12	AN4-17A	Bolt
24	24	24	24	24	24	NAS1149D0463J	Washer
12	12	12	12	12	12	MS21042L4	Nut (or MS21042-4)

5.2 D350-578-111/-113/-115/-117/-121 BEARPAW INSTALLATION

Qty -111	Qty -113	Qty -115	Qty -117	Qty -121	Part Number	Description
X					D350-578-111	BEARPAW INSTALLATION
	X				D350-578-113	BEARPAW INSTALLATION
		X			D350-578-115	BEARPAW INSTALLATION
			X		D350-578-117	BEARPAW INSTALLATION
				X	D350-578-121	BEARPAW INSTALLATION
1					D350-578-011	Bearpaw Installation
	1				D350-578-013	Bearpaw Installation
		1			D350-578-015	Bearpaw Installation
			1		D350-578-017	Bearpaw Installation
				1	D350-578-021	Bearpaw Installation
1	1	1	1	1	D350-578-031	Wearplate Kit